



RECOMMENDED HOLE LAYOUT FOR MANUAL INSERTION

- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3 DOUBLE BAR POLARIZATION
- 4 CENTER POLARIZATION SLOT
- 5 FOR 10 POSN ASSEMBLY, SLOT OMITTED WHERE INDICATED
- 6 NUMBER 1 POSITION.
- OPTIONAL AMP IDENTIFICATION NUMBER (DATE CODE). LOCATION APPROXIMATELY WHERE SHOWN.
- MATERIAL: HOUSING: GLASS FILLED NYLON, FLAME RETARDANT, BLACK. POSTS: BRASS.
- POSTS: GOLD FLASH OVER PALLADIUM-NICKEL PLATE, .000030 MIN TOTAL ON THE MATING SURFACES, .000100 MIN TIN-LEAD PLATE ON THE SOLDER-TAILS, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
 -OR-
 .000030 MIN GOLD PLATE ON THE MATING SURFACES, .000100 MIN TIN-LEAD PLATE ON THE SOLDER-TAILS, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE POST.

	1.800	1.400	14	30	1-104128-2
OBSOLETE	1.500	1.100	11	24	1-104128-1
OBSOLETE	3.300	2.900	29	60	1-104128-0
	2.800	2.400	24	50	104128-9
OBSOLETE	2.500	2.100	21	44	104128-8
OBSOLETE	2.300	1.900	19	40	104128-7
	2.000	1.600	16	34	104128-6
	1.600	1.200	12	26	104128-5
	1.300	.900	9	20	104128-4
	1.100	.700	7	16	104128-3
	1.000	.600	6	14	104128-2
	.800	.400	4	10	104128-1
	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN H. MOLL	03-10-87	Tyco Electronics Corporation
0 PLC ± -	1 PLC ± -	CLARK	3-11-87	Harrisburg, PA 17105-3608
2 PLC ± -	3 PLC ± .005	R. FLICKER		
4 PLC ± -	ANGLES ± -			
MATERIAL	FINISH	APVD	NAME	PRODUCT SPEC
				108-40018
		SIZE	CAGE CODE	DRAWING NO
		A1	00779	104128
		WEIGHT		RESTRICTED TO
		CUSTOMER DRAWING	SCALE 4:1	SHEET 1 OF 1