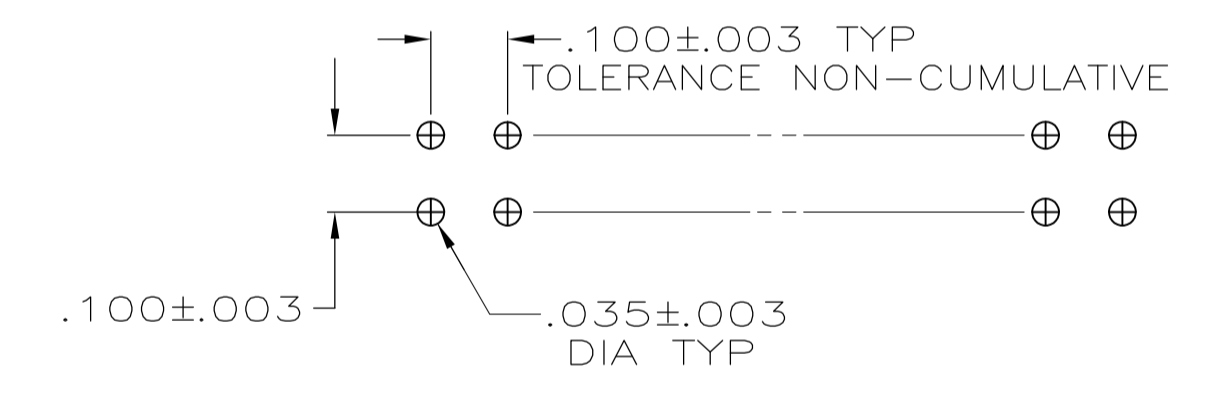


SECTION X-X
 ROTATED 90° CW

- ① THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- ② POSTS:
 GOLD FLASH OVER
 PALLADIUM-NICKEL PLATE, .000030 MIN TOTAL ON THE MATING SURFACES,
 .000100 MIN TIN-LEAD PLATE ON THE SOLDER-TAIL,
 .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
 OR
 .000030 MIN GOLD PLATE ON THE MATING SURFACES,
 .000100 MIN TIN-LEAD PLATE ON THE SOLDER-TAIL,
 .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
- ③ DOUBLE BAR POLARIZATION
- ④ CENTER POLARIZATION SLOT
- ⑤ FOR 10 POSN ASSEMBLY, SLOT OMITTED WHERE INDICATED
- ⑥ OPTIONAL AMP IDENTIFICATION NUMBER (DATE CODE).
 LOCATION APPROXIMATELY WHERE SHOWN.
- ⑦ NUMBER 1 POSITION.
- ⑧ HOUSING: GLASS FILLED NYLON, FLAME RETARDENT, BLACK.
- ⑨ POSTS: BRASS



RECOMMENDED HOLE LAYOUT
 FOR MANUAL INSERTION

OBSOLETE	1.800	1.400	14	30	1-104313-2
OBSOLETE	3.300	2.900	29	60	1-104313-0
OBSOLETE	2.800	2.400	24	50	104313-9
OBSOLETE	2.500	2.100	21	44	104313-8
	2.300	1.900	19	40	104313-7
	2.000	1.600	16	34	104313-6
	1.600	1.200	12	26	104313-5
	1.300	.900	9	20	104313-4
	1.100	.700	7	16	104313-3
	1.000	.600	6	14	104313-2
	.800	.400	4	10	104313-1
	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG: G. DOUTY	Tyco Electronics Corporation Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD	NAME			
0 PLC ± -	1 PLC ± -		PRODUCT SPEC			
2 PLC ± -	3 PLC ± .005		108-40018			
4 PLC ± -	ANGLES ± -		APPLICATION SPEC			
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
8/9	2		A1	00779	104313	
CUSTOMER DRAWING		SCALE	SHEET		REV	
		4:1	1 OF 1			