

CLH-1XX-XX-X-XX-X-XX

NO. OF POSITIONS -02 THRU -51

PLATING SPEC

- L: LIGHT SELECTIVE (USE C-73-XX-L-X)
- F: FLASH GOLD (USE C-73-XX-F-X)
- H: HEAVY GOLD (USE C-73-XX-H-X) (ONLY OFFERED ON DV, PE, AND BE)
- G: LIGHT GOLD ON CONTACT, FLASH GOLD ON TAILS (USE C-73-X-G-X) (NOT AVAILABLE WITH -PE AND -TE)
- LM: LIGHT SELECTIVE GOLD, MATTE TIN TAIL (USE C-73-XX-L-X)
- FM: FLASH SELECTIVE GOLD, MATTE TIN TAIL (USE C-73-XX-F-X)

OPTION

- TR: TAPE & REEL (29 POSITION MAX)
- P: PICK AND PLACE PAD (SEE FIGURE 6) AVAILABLE ON POSITIONS 03 THRU 50 ONLY
- A: ALIGNMENT PIN (N/A ON -PE, -TE, AND -DE, SEE FIG. 7 & 8 SHT 2) (-4 POS MIN)
- LC: LOCKING CLIP (N/A ON -TE AND -DE, SEE FIG. 7 & 8 SHT 2)
- K: POLYAMIDE FILM PAD (AVAILABLE ON POS 03 THRU 50 ONLY) (.005 [.13] THICKNESS WITH SILICONE ADHESIVE) (SEE FIG 9, SHT 2) (USE K-500-300) (AVAILABLE FOR ENTRY STYLE-DV AND -BE ONLY.)

ENTRY STYLE

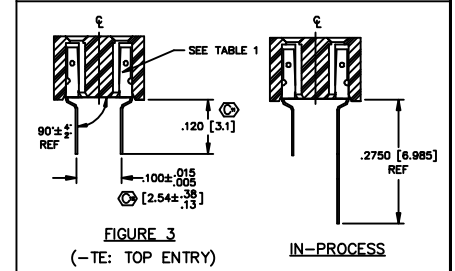
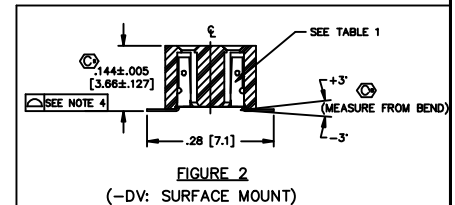
- DV: SURFACE MOUNT (SEE TABLE 1 & FIG. 2)
- DE: DUAL ENTRY (SEE TABLE 1 & FIG. 1)
- TE: TOP ENTRY (SEE TABLE 1 & FIG. 3)
- PE: PASS-THROUGH ENTRY (SEE TABLE 1 & FIG. 4)
- BE: BOTTOM MOUNT ENTRY (SEE TABLE 1 & FIG. 5)

BODY SPECIFICATION

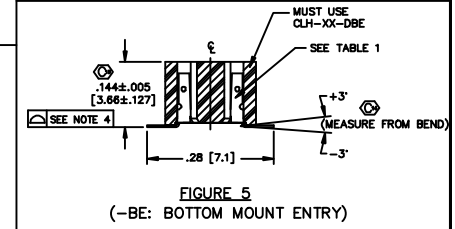
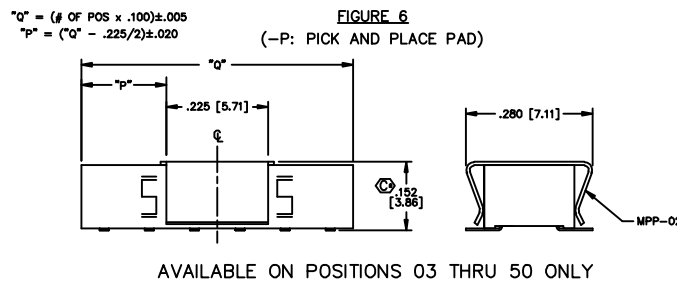
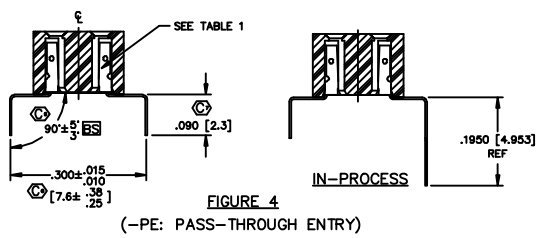
- D: DOUBLE ROW (SEE TABLE 1)

ENTRY SPEC	CONTACT	INSULATOR
-DE (SEE FIG. 1)	C-73-03-X-X	CLH-XX-D
-DV (SEE FIG. 2)	C-73-01-X-X	CLH-XX-D
-TE (SEE FIG. 3)	C-73-02-X-X	CLH-XX-D
-PE (SEE FIG. 4)	C-73-04-X-X	CLH-XX-D
-BE (SEE FIG. 5)	C-73-01-X-X	CLH-XX-DBE

- NOTES:
- PUSHOUT FORCE TO BE: 1 lb. MIN.
 - [] DIMENSIONS ARE IN MILLIMETERS.
 - PARTS TO BE SYMMETRICAL ABOUT ϕ .
 - FOR POSITIONS -02 THRU -40, COPLANARITY TO BE .004; FOR POSITIONS -41 THRU -51, COPLANARITY TO BE .006.
 - TUBE POSITIONS 03 THRU 51; LAYER PACKAGE POSITION 02. (-PE CAN BE TUBED 02 THRU 51)
 - WILL LOSE A POSITION FOR EVERY CUT MADE ON A SOCKET STRIP; CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.
 - ENDWALL AFTER CUTTING: .0255 \pm .003
 - MAX BURR: .003
 - ϕ REPRESENTS A CRITICAL DIMENSION.



ENTRY SPECIFICATION STYLES
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1



IMPORTANT NOTE
THE MANUFACTURER ASSUMES NO RESPONSIBILITY FOR DAMAGE TO OR LOSS OF PARTS OR EQUIPMENT CAUSED BY THE USE OF THIS PRODUCT IN ANY MANNER OTHER THAN THAT SPECIFIED IN THE ORIGINAL PRODUCT SPECIFICATIONS AND INSTRUCTIONS. THE USER SHALL BE RESPONSIBLE FOR THE PROPER SELECTION AND USE OF THIS PRODUCT IN ANY APPLICATION.

MATERIAL:
BODY: VECTRA E130
CONTACT: 521 PHOSPHOR BRONZE
FULL HARD

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-8733 P.O. BOX 1147
CODE 58322

MUST USE CLH-XX-DBE

520 PROD/ASSEMBLY/100 CLH-ASMT

MATERIAL: PURVIS 10-4-94

DATE: PURVIS 10-4-94

CLH-1XX-XX-X-XX-X-XX

SHEET 1 OF 2