

Technical documentation



Support & training



TPD1E10B06 SLLSEB1E – FEBRUARY 2012 – REVISED JUNE 2021

TPD1E10B06 Single-Channel ESD Protection Diode

1 Features

- Provides system-level ESD protection for lowvoltage I/O interface
- IEC 61000-4-2 level 4 ESD protection
 - ±30 kV contact discharge
 ±30 kV circ son discharge
- ±30 kV air-gap discharge
 IEC 61000-4-5 surge: 6 A (8/20 µs)
- I/O capacitance 12 pF (typical)
- R_{DYN} 0.4 Ω (typical)
- DC breakdown voltage ±6 V (minimum)
- Ultralow leakage current 100 nA (maximum)
- 10-V clamping voltage (maximum at I_{PP} = 1 A)
- Industrial temperature range: –40°C to 125°C
- Small 0402 footprint (1 mm × 0.6 mm × 0.5 mm)
- Industry standard SOD-523 package (0.8 mm × 1.2 mm)

2 Applications

- End equipment:
 - Portable devices
 - Wearables
 - Set-top boxes
 - Electronic point of sale (EPOS)
 - Appliances
 - Building automation
- Interfaces:
 - Audio lines
 - Push-buttons
 - General-purpose input or output (GPIO)

3 Description

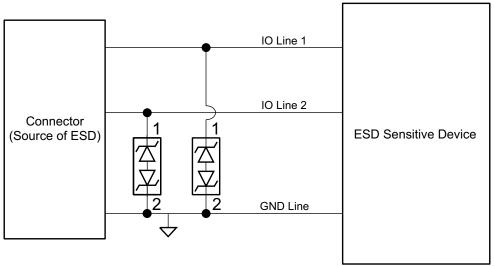
The TPD1E10B06 is a single-channel ESD TVS diode in a small 0402 package convenient for space contrained applications and an industry standard SOD-523 package. This TVS protection product offers ±30 kV contact ESD, ±30 kV IEC air-gap protection, and has an ESD clamp circuit with a back-to-back TVS diode for bipolar or bidirectional signal support. The 12 pF line capacitance of this ESD protection diode is suitable for a wide range of applications supporting data rates up to 400 Mbps.

Typical applications of this ESD protection product are circuit protection for audio lines (microphone, earphone, and speakerphone), SD interfacing, keypad or other buttons, VBUS pin and ID pin of USB ports, and general-purpose I/O ports.This ESD clamp is good for the protection of end equipment like portable devices, wearables, set-top boxes, electronic point-ofsale equipment, appliances, and products for building automation.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TPD1E10B06	X1SON (2)	0.60 mm × 1.00 mm
	SOD-523 (2)	0.80 mm × 1.20 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.



Application Schematic

An IMPORTANT NOTICE at the end of this data sheet addresses availability, warranty, changes, use in safety-critical applications, intellectual property matters and other important disclaimers. PRODUCTION DATA.



Table of Contents

1 Features	1
2 Applications	1
3 Description	1
4 Revision History	2
5 Pin Configuration and Functions	3
6 Specifications	4
6.1 Absolute Maximum Ratings	4
6.2 ESD Ratings—AEC Specification	4
6.3 ESD Ratings—IEC Specification	4
6.4 Recommended Operating Conditions	4
6.5 Thermal Information	4
6.6 Electrical Characteristics	5
6.7 Typical Characteristics	6
7 Detailed Description	<mark>8</mark>
7.1 Overview	8
7.2 Functional Block Diagram	<mark>8</mark>
7.3 Feature Description.	
-	

7.4 Device Functional Modes	8
8 Application and Implementation	. 9
8.1 Application Information	. 9
8.2 Typical Application	. 9
9 Power Supply Recommendations	
10 Layout	11
10.1 Layout Guidelines	
10.2 Layout Example	
11 Device and Documentation Support	
11.1 Receiving Notification of Documentation Updates	12
11.2 Support Resources	12
11.3 Trademarks	12
11.4 Electrostatic Discharge Caution	
11.5 Glossary	12
12 Mechanical, Packaging, and Orderable	
Information	12

4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

С	hanges from Revision D (Novemeber 2015) to Revision E (June 2021)	Page
•	Updated the numbering format for tables, figures, and cross-references throughout the document	1
•	Added the DYA package	1
•	Updated the Features section	1
•	Updated the Applications section	1
•	Updated the Description section	1
•	Added Thermal information for DYA package	4
•	Updated the Overview section	8
•	Updated the <i>Feature Description</i> section	8
c	hanges from Revision C (April 2015) to Revision D (November 2015)	Page
•	Added frequency test condition to capacitance specification	5
С	hanges from Revision B (October 2012) to Revision C (April 2015)	Page
•	Added Pin Configuration and Functions section, ESD Ratings table, Feature Description section, De	vice
	Functional Modes, Application and Implementation section, Power Supply Recommendations section	n, <i>Layout</i>
	section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Info	ormation
	section	1
С	hanges from Revision A (March 2012) to Revision B (October 2012)	Page
•	Added THERMAL INFORMATION table	4
c	hanges from Revision * (February 2011) to Revision A (March 2012)	Page
•	Updated FEATURES	
•	Added graphs to TYPICAL CHARACTERISTICS section	
•	Added APPLICATION INFORMATION section	



5 Pin Configuration and Functions

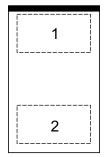


Figure 5-1. DPY Package 2-Pin X1SON Top View

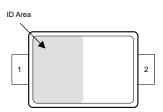


Figure 5-2. DYA Package 2-Pin SOD-523 Top View

Table 5-1. Pin Functions

PIN	I/O	DESCRIPTION	
1	I/O	ESD Protected I/O	
2	1/0		



6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	MAX	UNIT
Peak pulse	IEC 61000-4-5 power (t _p - 8/20 μs) at 25°C		90	W
reak puise	IEC 61000-4-5 current (t _p - 8/20 μs) at 25°C		6	А
T _A	Operating free-air temperature	-40	125	°C
T _{stg}	Storage temperature	-65	155	°C

(1) Stresses beyond those listed under Absolute Maximum Rating may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Condition. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings—AEC Specification

			VALUE	UNIT
		Human body model (HBM), per AEC Q101-002 ⁽¹⁾	±2500	
V _(ESD)	Electrostatic discharge	Charged device model (CDM), per AEC Q101-011 ⁽²⁾	±1000	V

(1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

(2) AEC Q100-011 indicates that CDM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-002 specification.

6.3 ESD Ratings—IEC Specification

				VALUE	UNIT	
	V _(ESD) Electrostatic discharge		IEC 61000-4-2 Contact Discharge, all pins	±30000	V	
			IEC 61000-4-2 Air-gap Discharge, all pins	±30000	v	

6.4 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM MAX	UNIT
Operating voltage	Pin 1 to 2 or Pin 2 to 1	-5.5	5.5	V
T _A	Operating free-air temperature	-40	125	°C

6.5 Thermal Information

THERMAL METRIC ⁽¹⁾		TPD1	TPD1E10B06		
		DPY (X1SON)	DYA (SOD523)	UNIT	
		2 PINS	2 PINS		
R _{θJA}	Junction-to-ambient thermal resistance	615.5	730.8	°C/W	
R _{0JC(top)}	Junction-to-case (top) thermal resistance	404.8	413.4	°C/W	
R _{θJB}	Junction-to-board thermal resistance	493.3	497.7	°C/W	
Ψ_{JT}	Junction-to-top characterization parameter	127.7	129.7	°C/W	
Ψ_{JB}	Junction-to-board characterization parameter	493.3	491.8	°C/W	
R _{0JC(bot)}	Junction-to-case (bottom) thermal resistance	162	-	°C/W	

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.



6.6 Electrical Characteristics

over operating free-air temperature range (unless otherwise noted)

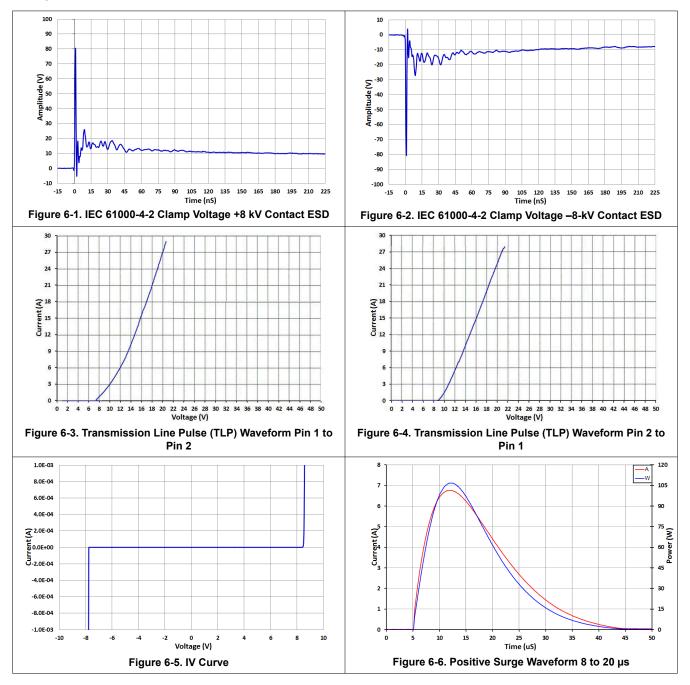
	PARAMETER	TEST CONDITION	MIN	TYP	MAX	UNIT	
V _{RWM}	Reverse stand-off voltage	Pin 1 to 2 or Pin 2 to 1			5.5	V	
I _{LEAK}	Leakage current	Pin 1 = 5 V, Pin 2 = 0 V			100	nA	
Clamp voltage with surge strike on pin 1, IP		I_{PP} = 1 A, t_p = 8 to 20 µs ⁽²⁾			10	V	
V _{Clamp1,2}	pin 2 grounded.	$I_{PP} = 5 \text{ A}, t_p = 8 \text{ to } 20 \ \mu \text{s}^{(2)}$			14	V	
	Clamp voltage with surge strike on pin 2,	$I_{PP} = 1 \text{ A}, t_p = 8 \text{ to } 20 \mu \text{s}^{(2)}$			8.5	v	
V _{Clamp2,1}	pin 1 grounded.	$I_{PP} = 5 \text{ A}, t_p = 8 \text{ to } 20 \mu \text{s}^{(2)}$			14	v	
D	Dunamia radiatanaa	Pin 1 to Pin 2 ⁽¹⁾		0.32		Ω	
R _{DYN}	Dynamic resistance	Pin 2 to Pin 1 ⁽¹⁾		0.38		Ω	
C _{IO}	I/O capacitance	V _{IO} = 2.5 V; <i>f</i> = 1 MHz		12		pF	
V _{BR1,2}	Break-down voltage, pin 1 to pin 2	I _{IO} = 1 mA	6			V	
V _{BR2,1}	Break-down voltage, pin 2 to pin 1	I _{IO} = 1 mA	6			V	

Extraction of R_{DYN} using least squares fit of TLP characteristics between I_{PP} = 10 A and I_{PP} = 20 A. Nonrepetitive current pulse 8 to 20 µs exponentially decaying waveform according to IEC 61000-4-5 (1)

(2)

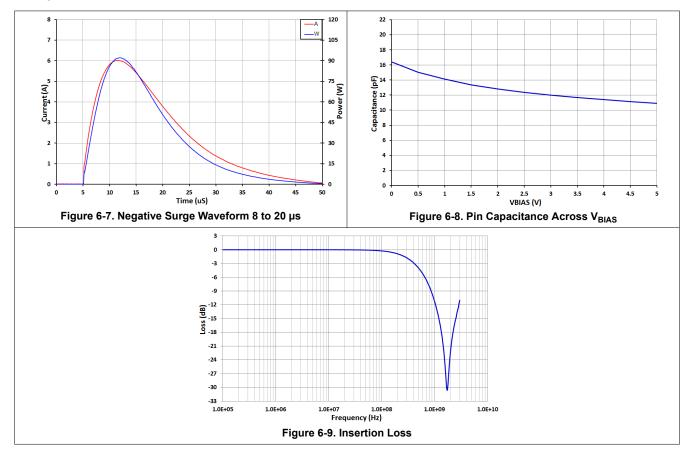


6.7 Typical Characteristics





6.7 Typical Characteristics (continued)





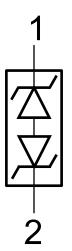
7 Detailed Description

7.1 Overview

The TPD1E108B06 is a single-channel ESD TVS diode in a small 0402 package convenient for space constrained applications and an industry standard SOD-523 package. This TVS protection product offers ±30 kV IEC air-gap, ±30 kV contact ESD protection, and has an ESD clamp circuit with a back-to-back TVS diode for bipolar or bidirectional signal support. The 12 pF line capacitance of this ESD protection diode is suitable for a wide range of applications supporting data rates up to 400 Mbps.

Typical application of this ESD protection product is the circuit protection for audio lines (microphone, earphone, and speakerphone), SD interfacing, keypad or other buttons, VBUS pin and ID pin of USB ports, and generalpurpose I/O ports. This ESD clamp is a good fit for the protection of the end equipment like ebooks, tablets, remote controllers, wearables, set-top boxes, and electronic point of sale equipment.

7.2 Functional Block Diagram



7.3 Feature Description

TPD1E10B06 is a bidirectional TVS with high ESD protection level. This device protects circuit from ESD strikes up to ±30 kV contact and ±30 kV air-gap specified in the IEC 61000-4-2 level 4 international standard. The device can also handle up to 6-A surge current (IEC61000-4-5 8/20 μ s). The I/O capacitance of 12 pF supports a data rate up to 400 Mbps. This clamping device has a small dynamic resistance of 0.4 Ω typically, which makes the clamping voltage low when the device is actively protecting other circuits. For example, the clamping voltage is only 10 V when the device is taking 1-A transient current. The breakdown is bidirectional so that this protection device is a good fit for GPIO and especially audio lines which carry bidirectional signals. Low leakage allows the diode to conserve power when working below the V_{RWM}. The industrial temperature range of -40°C to 125°C makes this ESD device work at extensive temperatures in most environments. The 0402 package can fit into small electronic devices like mobile equipment and wearables wheras the SOD-523 package is good for industrial applications.

7.4 Device Functional Modes

TPD1E10B06 is a passive clamp that has low leakage during normal operation when the voltage between pin 1 and pin 2 is below V_{RWM} and activates when the voltage between pin 1 and pin 2 goes above V_{BR} . During IEC ESD events, transient voltages as high as ±30 kV can be clamped between the two pins. When the voltages on the protected lines fall below the trigger voltage, the device reverts back to the low leakage passive state.



8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

When a system contains a human interface connector, the system becomes vulnerable to large system-level ESD strikes that standard ICs cannot survive. TVS ESD protection diodes are typically used to suppress ESD at these connectors. TPD1E10B06 is a single-channel ESD protection device containing back-to-back TVS diodes, which is typically used to provide a path to ground for dissipating ESD events on bidirectional signal lines between a human interface connector and a system. As the current from ESD passes through the device, only a small voltage drop is present across the diode structure. This is the voltage presented to the protected IC. The low R_{DYN} of the triggered TVS holds this voltage, V_{CLAMP} , to a tolerable level to the protected IC.

8.2 Typical Application

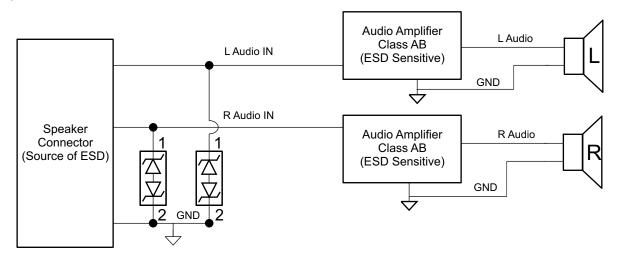


Figure 8-1. Typical Application Schematic

8.2.1 Design Requirements

For this design example, two TPD1E10B06s will be used to protect left and right audio channels. For this audio application, the following system parameters are known.

DESIGN PARAMETER	VALUE		
Audio Amplifier Class	AB		
Audio signal voltage range	-3 V to 3 V		
Audio frequency content	20 Hz to 20 kHz		
Required IEC 61000-4-2 ESD Protection	±20 kV Contact/ ±25 kV Air-Gap		

Table 8-1. Design Parameters



8.2.2 Detailed Design Procedure

To begin the design process, some parameters must be decided upon; the designer should make sure:

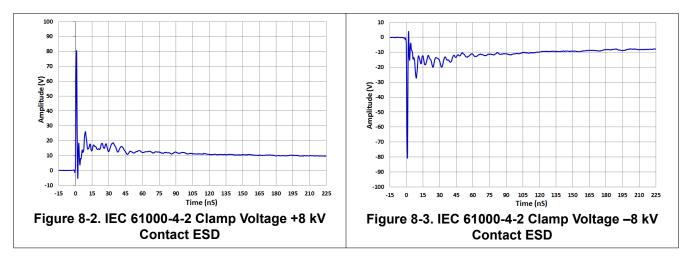
- Voltage range on the protected line must not exceed the reverse standoff voltage of one or more TVS diodes (V_{RWM})
- Operating frequency is supported by the I/O capacitance C_{IO} of the TVS diode
- · IEC 61000-4-2 protection requirement is covered by the IEC performance of the TVS diode

For this application, the audio signal voltage range is -3 V to 3 V. The V_{RWM} for the TVS is -5.5 V to 5.5 V; therefore, the bidirectional TVS will not break down during normal operation, and therefore normal operation of the audio signal will not be effected due to the signal voltage range. In this application, a bidirectional TVS like TPD1E10B06 is required.

Next, consider the frequency content of this audio signal. In this application with the class AB amplifier, the frequency content is from 20 Hz to 20 kHz; ensure that the TVS I/O capacitance will not distort this signal by filtering it. With TPD1E10B06 typical capacitance of 12 pF, which leads to a typical 3-dB bandwidth of 400 MHz, this diode has sufficient bandwidth to pass the audio signal without distorting it.

Finally, the human interface in this application requires above standard Level 4 IEC 61000-4-2 system-level ESD protection (±20 kV Contact/ ±25 kV Air-Gap). A standard TVS cannot survive this level of IEC ESD stress. However, TPD1E10B06 can survive at least ±30 kV Contact/ ±30 kV Air-Gap. Therefore, the device can provide sufficient ESD protection for the interface, even though the requirements are stringent. For any TVS diode to provide the full range of ESD protection capabilities, as well as to minimize the noise and EMI disturbances the board will see during ESD events, a system designer must use proper board layout of their TVS ESD protection diodes. See Section 10 for instructions on properly laying out TPD1E10B06.

8.2.3 Application Curves





9 Power Supply Recommendations

This device is a passive TVS diode-based ESD protection device, therefore there is no requirement to power it. Take care to make sure that the maximum voltage specifications for each pin are not violated.

10 Layout

10.1 Layout Guidelines

- The optimum placement is as close to the connector as possible.
 - EMI during an ESD event can couple from the trace being struck to other nearby unprotected traces, resulting in early system failures.
 - The PCB designer must minimize the possibility of EMI coupling by keeping any unprotected traces away from the protected traces which are between the TVS and the connector.
- Route the protected traces as straight as possible.
- Eliminate any sharp corners on the protected traces between the TVS and the connector by using rounded corners with the largest radii possible.
- Electric fields tend to build up on corners, increasing EMI coupling.
- If pin 1 or pin 2 is connected to ground, use a thick and short trace for this return path

10.2 Layout Example

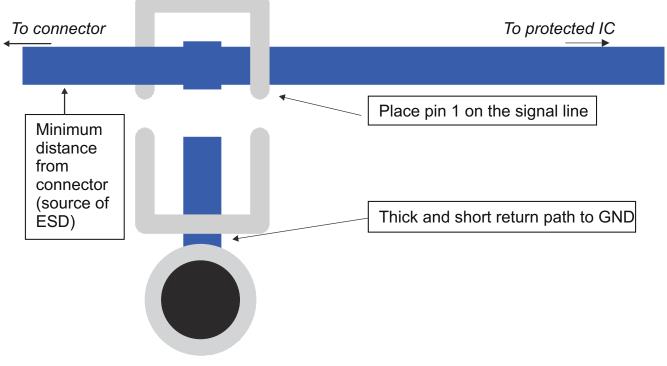


Figure 10-1. Layout Recommendation



11 Device and Documentation Support

11.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.2 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

11.3 Trademarks

TI E2E[™] is a trademark of Texas Instruments.

All trademarks are the property of their respective owners.

11.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

11.5 Glossary

TI Glossary This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package	Pins	Package	Eco Plan	Lead finish/	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	Ball material	(3)		(4/5)	
							(6)				
PTPD1E10B06DYAR	ACTIVE	SOT-5X3	DYA	2	10000	Non-RoHS & Non-Green	Call TI	Call TI	-40 to 125		Samples
TPD1E10B06DPYR	ACTIVE	X1SON	DPY	2	10000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	(B1, B2, B6, BI)	Samples
TPD1E10B06DPYT	ACTIVE	X1SON	DPY	2	250	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	(B1, B2, B6, BI)	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE OPTION ADDENDUM

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF TPD1E10B06 :

• Automotive : TPD1E10B06-Q1

NOTE: Qualified Version Definitions:

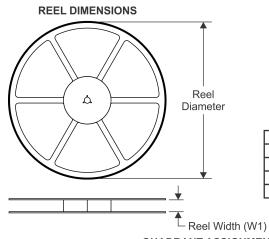
• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

PACKAGE MATERIALS INFORMATION

Texas Instruments

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



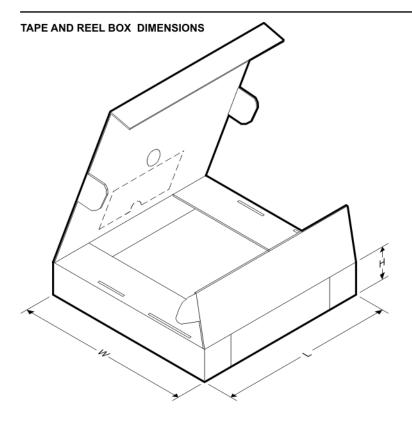
*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPD1E10B06DPYR	X1SON	DPY	2	10000	180.0	9.5	0.66	1.15	0.66	2.0	8.0	Q1
TPD1E10B06DPYR	X1SON	DPY	2	10000	178.0	8.4	0.7	1.15	0.47	2.0	8.0	Q1
TPD1E10B06DPYR	X1SON	DPY	2	10000	180.0	8.4	0.07	1.1	0.47	2.0	8.0	Q1
TPD1E10B06DPYT	X1SON	DPY	2	250	180.0	9.5	0.66	1.15	0.66	2.0	8.0	Q1
TPD1E10B06DPYT	X1SON	DPY	2	250	180.0	9.5	0.73	1.13	0.5	2.0	8.0	Q1
TPD1E10B06DPYT	X1SON	DPY	2	250	178.0	8.4	0.7	1.15	0.47	2.0	8.0	Q1
TPD1E10B06DPYT	X1SON	DPY	2	250	180.0	8.4	0.07	1.1	0.47	2.0	8.0	Q1



www.ti.com

PACKAGE MATERIALS INFORMATION

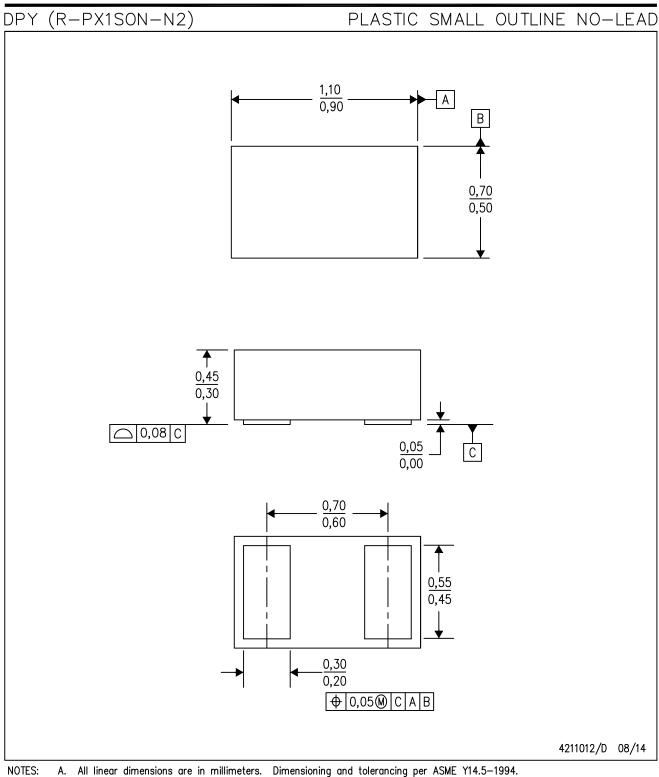
10-Jun-2021



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPD1E10B06DPYR	X1SON	DPY	2	10000	184.0	184.0	19.0
TPD1E10B06DPYR	X1SON	DPY	2	10000	205.0	200.0	33.0
TPD1E10B06DPYR	X1SON	DPY	2	10000	203.2	196.8	33.3
TPD1E10B06DPYT	X1SON	DPY	2	250	184.0	184.0	19.0
TPD1E10B06DPYT	X1SON	DPY	2	250	189.0	185.0	36.0
TPD1E10B06DPYT	X1SON	DPY	2	250	205.0	200.0	33.0
TPD1E10B06DPYT	X1SON	DPY	2	250	203.2	196.8	33.3

MECHANICAL DATA



- B. This drawing is subject to change without notice.C. SON (Small Outline No-Lead) package configuration.



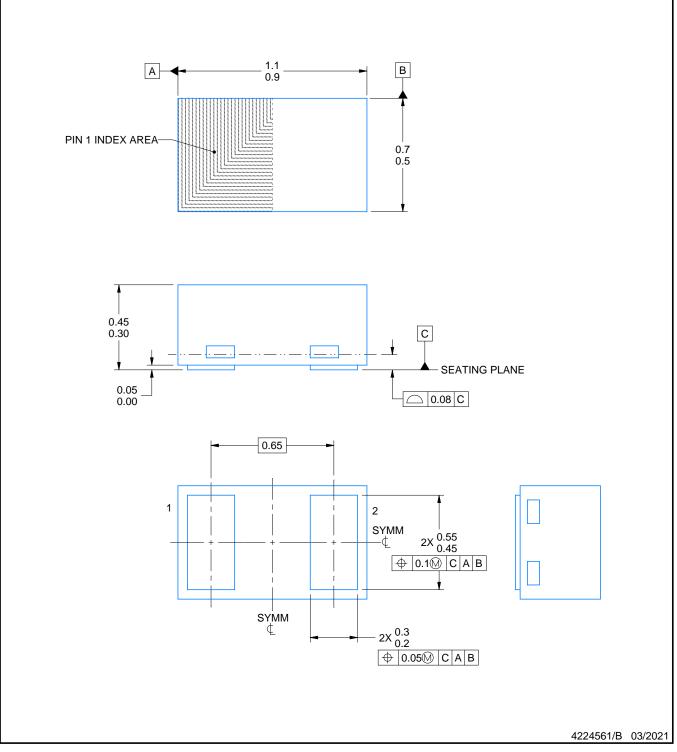
DPY0002A



PACKAGE OUTLINE

X1SON - 0.45 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M 2. This drawing is subject to change without notice.

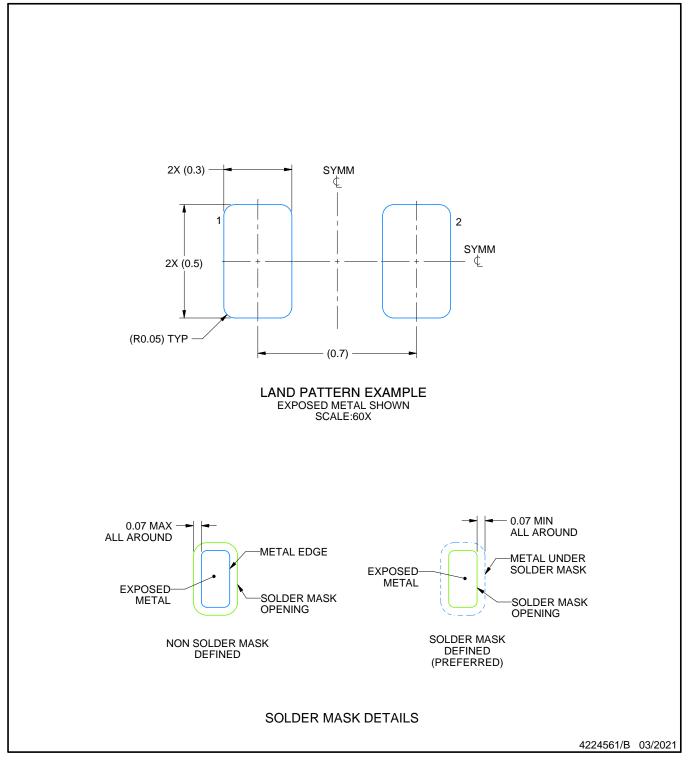


DPY0002A

EXAMPLE BOARD LAYOUT

X1SON - 0.45 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

 For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
 Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

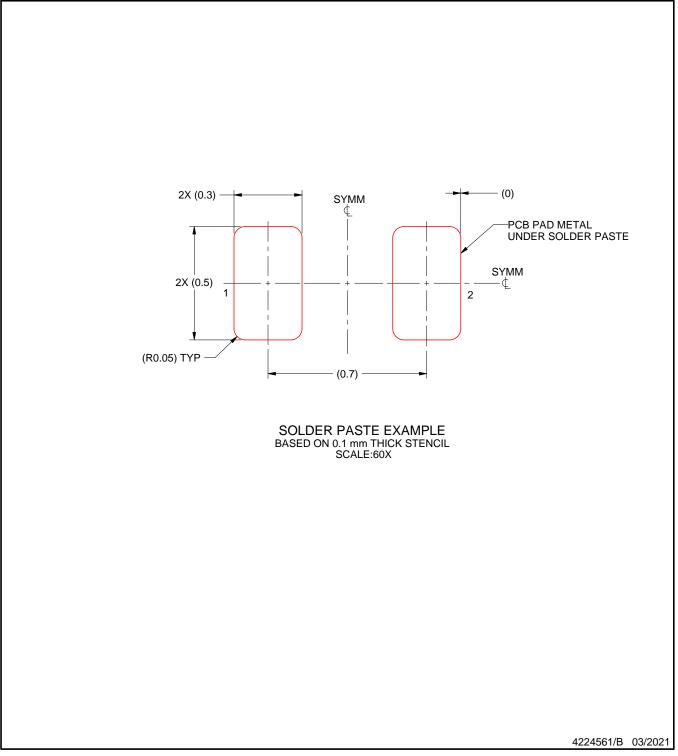


DPY0002A

EXAMPLE STENCIL DESIGN

X1SON - 0.45 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

5. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



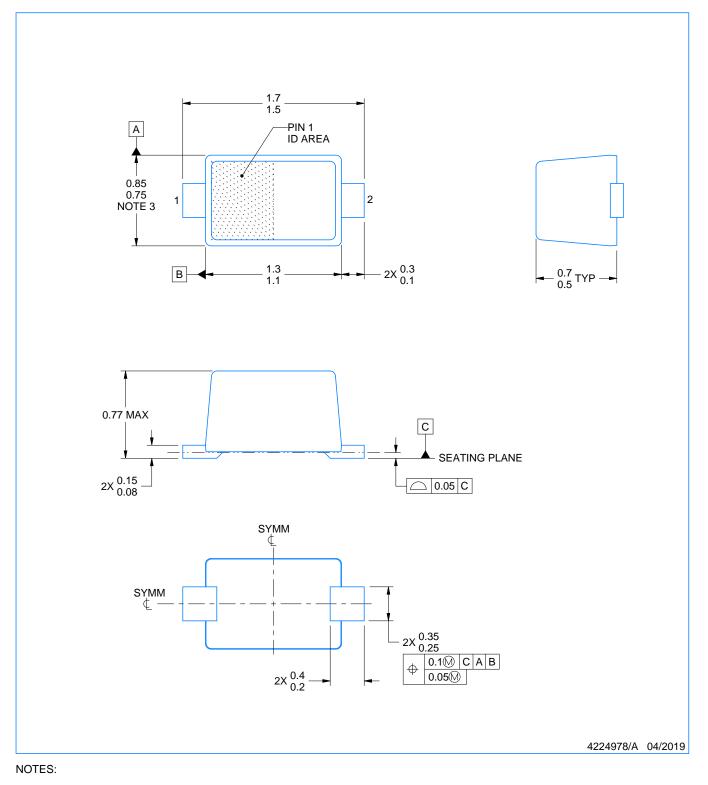
DYA0002A



PACKAGE OUTLINE

SOT - 0.77 mm max height

PLASTIC SMALL OUTLINE



- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 This drawing is subject to change without notice.
 This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.

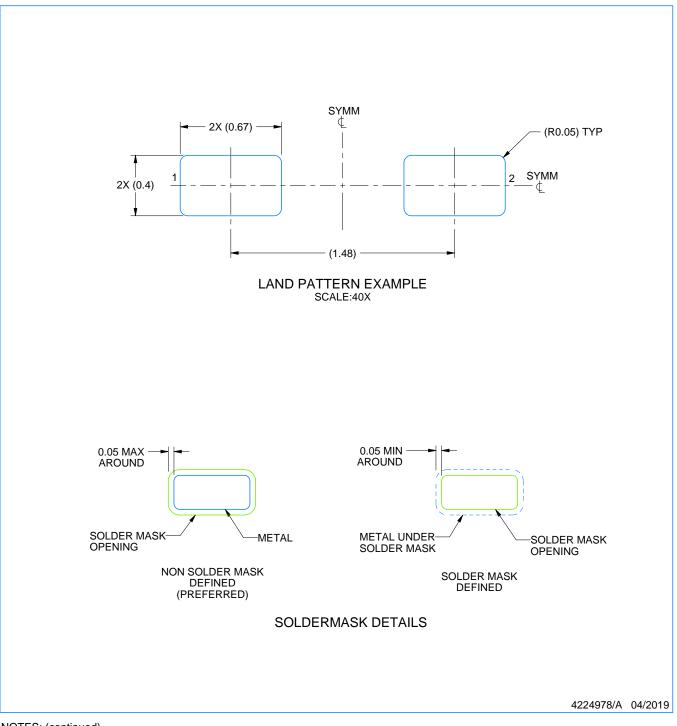


DYA0002A

EXAMPLE BOARD LAYOUT

SOT - 0.77 mm max height

PLASTIC SMALL OUTLINE



NOTES: (continued)

4. Publication IPC-7351 may have alternate designs.

5. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

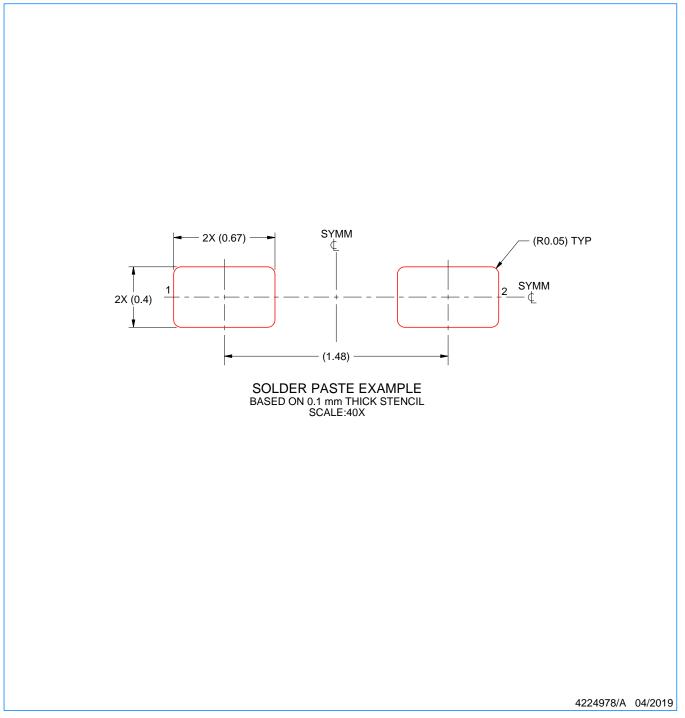


DYA0002A

EXAMPLE STENCIL DESIGN

SOT - 0.77 mm max height

PLASTIC SMALL OUTLINE



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

7. Board assembly site may have different recommendations for stencil design.



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