## [Key Characteristics

## Functionality

- Low contact resistance
- Unique retention mechanism
- Pick and place compatibility


## Resilient

- Gold plated, other finishes available
- Kinematic design
- -55 to $+125^{\circ} \mathrm{C}$


## Adaptable

- Available loose or on tape and reel
- Hand or automatic assembly


SMOX is a unique test terminal which provides accurate line tests in PCB assembly. Supplied loose or on tape and reel for ease of assembly, its unique retention mechanism enhances reliability through low stress contact.

The SMOX connection system features a specially designed socket for easy low contact resistance and gentle detachment.

Requiring a minimum pad size of only 2 millimetres ( 0.080 "), and being a single pole device, the SMOX can be placed accurately by any pick and place machine in even the most congested designs.


Example: 96 S (re-flow at $220^{\circ} \mathrm{C}$ )
Example: 60/40, SN62 (re-flow at $179^{\circ} \mathrm{C}$ )


- Lead-free solders

96 S (tin/silver) reflow at $221^{\circ} \mathrm{C}$ and SAC (tin/silver/copper) reflow at $220^{\circ} \mathrm{C}$

- SN62 (tin/lead/silver) reflow at $179^{\circ} \mathrm{C}$


SMOX/060/B1/HT (Packaged loose) SMOX/060/B1/HT/R2K (Tape and reel)

Wires shown for illustration purposes only.



SMOX/060/B1/LP/HT (Low profile packaged loose) SMOX/060/B1/LP/HT/R3K (Low profile tape and reel)


## [Technical Information

| Test Point and Socket Body | Copper Alloy |
| :--- | :--- |
| Insulation | High Dispersion PTFE |
| Test Point Finish | Gold (Options Palladium, Silver, Nickel, Tin Lead*) |
| Socket Finish | Silver |
| Solderability | Exceeds Requirements of BS2011 (IEC 68) Test T <br> MIL-STD-202 Method 208 |
| Maximum Contact Resistance | 2 milliOhms |
| Socket Insulation Resistance | 10,000 MegaOhms minimum |
| Typical Retention Force | 0.2 Kg (Angles < $60^{\circ}$ or $\pm 30^{\circ}$ ) Off Perpendicular |
| Typical Retention Torque | 200 gcm (Angles > 30 or Perpendicular) |
| Assembly Tools Socket Assembly | AT1/KP18 and AT1/KP19 |
| Tape | 4 mm pitch 8mm wide |
| Reel Sizes SMOX/060/B1/LP/HT/R3K (7 inch) | 3000 components |
| Reel Sizes SM0X/060/B1/HT/R2K (7 inch) | 2000 components |

