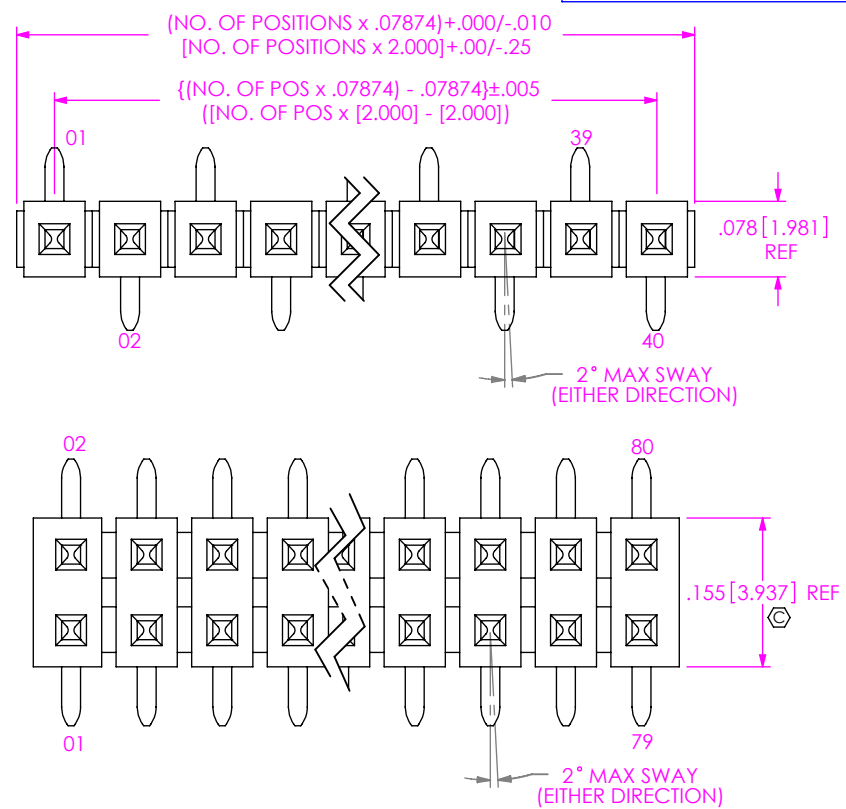


DO NOT SCALE FROM THIS PRINT



NO. OF POSITIONS PER ROW
-02 THRU -40

TERMINAL SPEC
-01: USE T-1S13-07-X-2
-04: USE T-1S13-04-X-2
-05: USE T-1S13-21-X-2
-06: USE T-1S13-08-X-2 (SEE NOTE 8)

PLATING SPECIFICATION
-G: 20µ" GOLD ON CONTACT AREA, 3µ" GOLD ON TAIL
-T: MATTE TIN ON CONTACT AND TAIL
-S: 30µ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-L: 10µ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-F: 3µ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-H: 30µ" GOLD ON CONTACT, 3µ" GOLD MIN ON TAIL
-SM: 30µ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-TM: MATTE TIN ON CONTACT AND TAIL
-LM: 10µ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-FM: 3µ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL

OPTION
-P: PICK & PLACE PAD (AVAILABLE ON POSITIONS -03 THRU -40) (SEE SHEET 2, FIG 2)
*-M: METAL PICK & PLACE PAD (SEE SHEET 2, FIG 2) (4 POS. MIN)
-A: ALIGNMENT PIN (SEE SHEET 2, FIG 3) (5 POS. PER ROW MINIMUM) (NOT AVAILABLE ON SINGLE BODY SPECIFICATION)
-TR: TAPE & REEL (AVAILABLE ON POS -03 THRU 36, POS 37 THRU -40 AVAILABLE TO EXISTING CUSTOMERS ONLY) (SEE SHEET 3) (SEE NOTE 11)
-FR: FULL REEL QTY. TAPE & REEL (AVAILABLE ON POS -03 THRU 36, POS 37 THRU -40 AVAILABLE TO EXISTING CUSTOMERS ONLY) (SEE NOTE 12)

OPTION
POLARIZED SPECIFY POS-XX AS POS TO BE OMITTED

OPTION
-SM: SURFACE MOUNT

BODY SPECIFICATION
-S: SINGLE (TMM-50-S)
-D: DOUBLE (TMM-50-D)

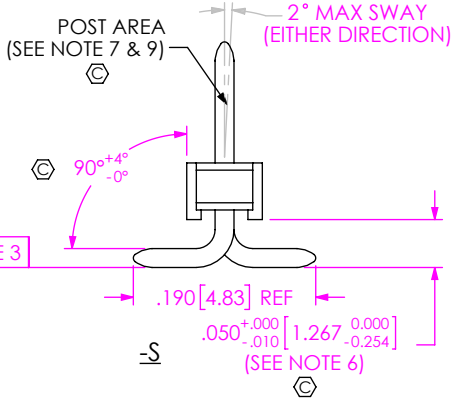
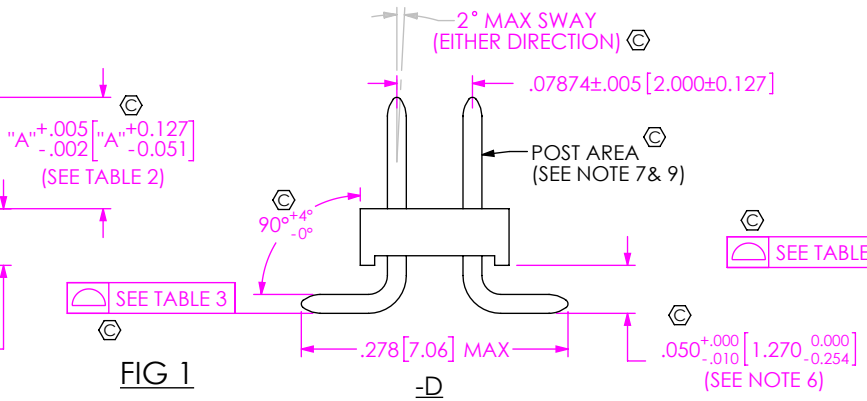
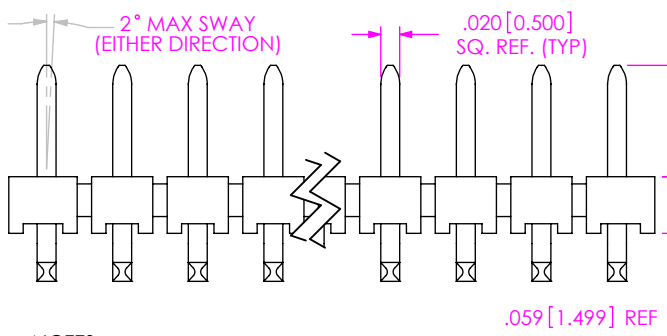
TABLE 3

No OF POS	Diagram
-02 THRU -10	
-11 THRU -40	

TABLE 2

LEAD STYLE	"A" POST	"B" (OAL)	"C"
-01	.126 [3.20]	.302 [7.67]	N/A
-04	.075 [1.91]	.255 [6.48]	.106 [2.69]
-05	.065 [1.65]	.323 [8.20]	.106 [2.69]
-06	.168 [4.27]	.476 [12.09]	N/A

* FOR EXISTING CUSTOMERS ONLY



- NOTES:
1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
 2. MAX. PIN ROTATION IN BODY: 2°
 3. PUSHOUT FORCE SHALL BE 1 lb MIN.
 4. ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
 5. PACKAGE POSITIONS 03-40 IN TUBES; LAYER PACKAGE -02 POSITION.
 6. .050 [1.27] DIMS TO BE CHECKED AT BEND RADIUS, NOT AT END OF PIN.
 7. PINS TO BE INSERTED TAIL SIDE FIRST TO AVOID SCRATCHES ON CONTACT.
 8. SHEAR TAILS FOR -05 & -06 LEAD STYLE.
 9. NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
 10. MAX. CUT FLASH: .010 [.25].
 11. -TR OPTION ORDERS INVOLVING PARTIAL REEL QUANTITIES MAY BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
 12. -FR OPTIONS WILL BE SHIPPED AT THE MAX QUANTITY PER REEL, BASED ON OPTIONS SELECTED.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 2°
.XXX: ±.005
.XXXX: ±.0020

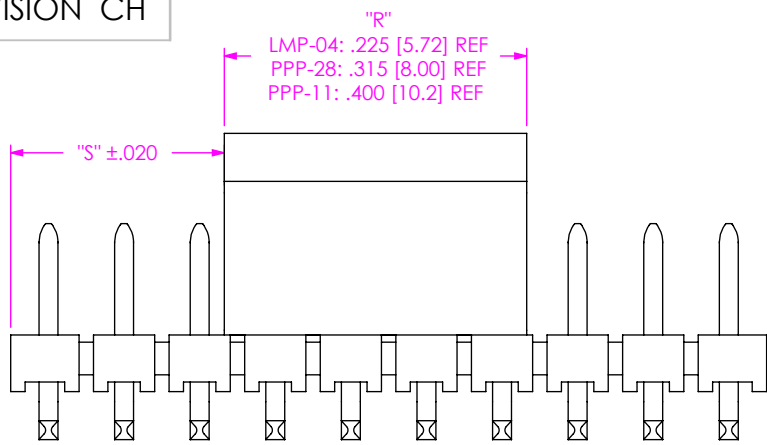
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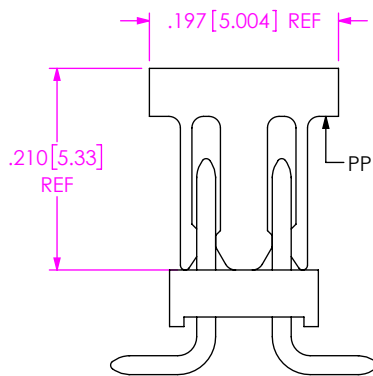
DO NOT SCALE DRAWING SHEET SCALE: 4:1
MATERIAL BODIES: LCP UL 94 VO, COLOR BLACK
TERMINALS: PHOSPHOR BRONZE
F:\DWG\MISC\MKTG\TMM-1XX-XX-XX-X-SM-XX-X-MKT.SLDDRW

DESCRIPTION: 2MM TERMINAL STRIP ASSEMBLY
DWG. NO. TMM-1XX-XX-XX-X-SM-XX-X
BY: REIDINGER 05-22-1991 SHEET 1 OF 3

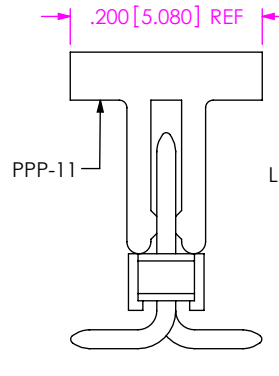


"R"= PAD SIZE ABOVE
"S" =((No OF POS x .07874)-"R")/2

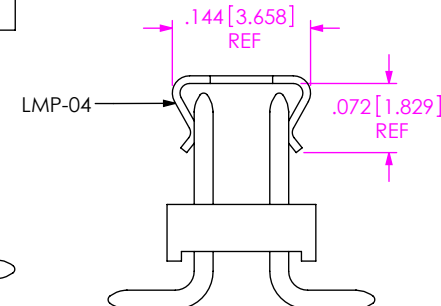
-P: PICK & PLACE PAD



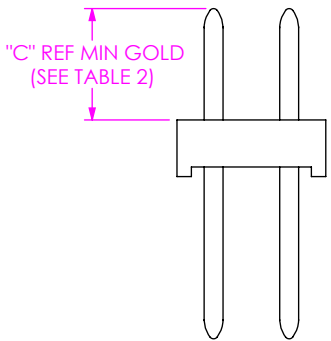
DOUBLE
FIG 2



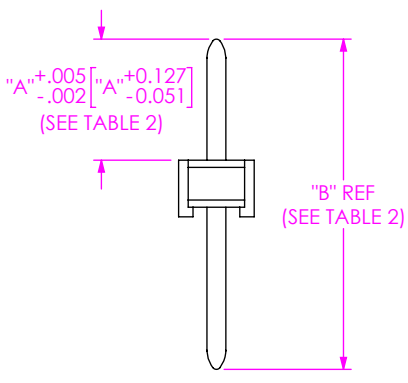
SINGLE



-M: PICK & PLACE PAD
DOUBLE ONLY

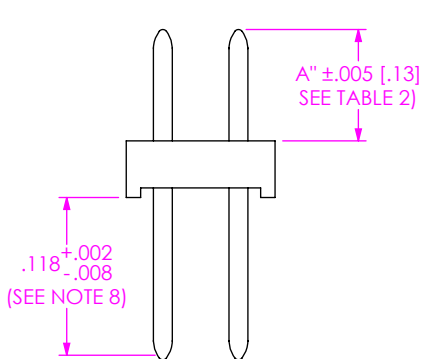


-D

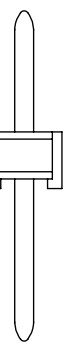


-S

IN-PROCESS 1

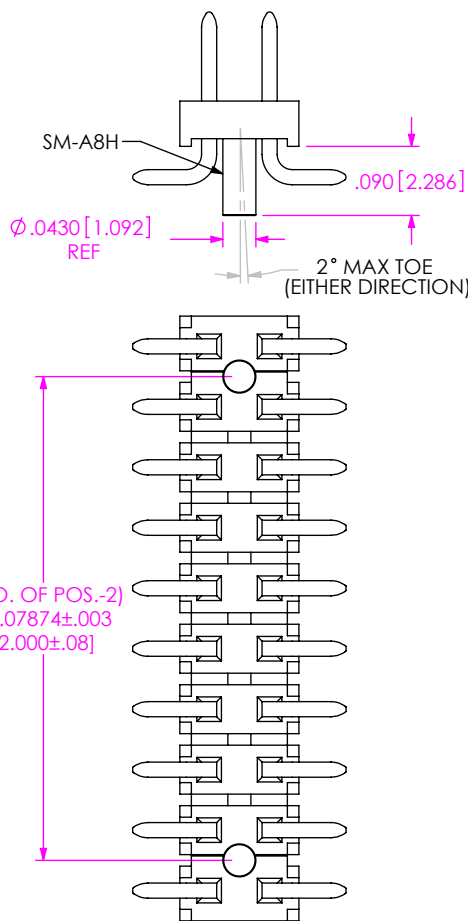


-D



-S

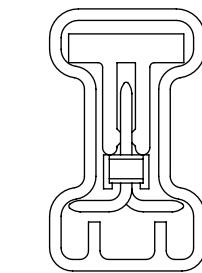
IN-PROCESS 2
-05 & -06 LEAD STYLE ONLY



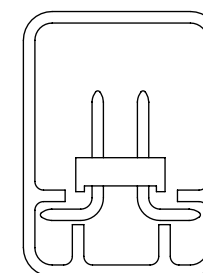
(NO. OF POS.-2)
X .07874±.003
[2.000±.08]

FIG 3
-A: ALIGNMENT PIN
(5 POS. PER ROW MINIMUM)

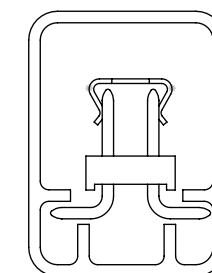
F:\DWG\MISC\MKTG\TMM-1XX-XX-XX-X-SM-XX-X-MKT.SLDDRW



PT-1-24-01-17
TMM-1XX-XX-X-X-SM-S
TMM-1XX-XX-X-X-SM-S-P



PT-TMMH001-DV-P
TMM-1XX-XX-X-X-SM-D



PT-TMMH001-DV-P
TMM-1XX-XX-X-X-SM-D-M

TUBE VIEW

TABLE 1 (SEE NOTE 5)		
OPTION	PKG TUBE	PLUG
-S, -S-P	PT-1-24-01-17	TP-24
-D, -D-A, -D-M, -D-A-M, -D-P, D-A-P	PT-TMMH001-DV-P	TP-03

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SHEET SCALE: 4:1

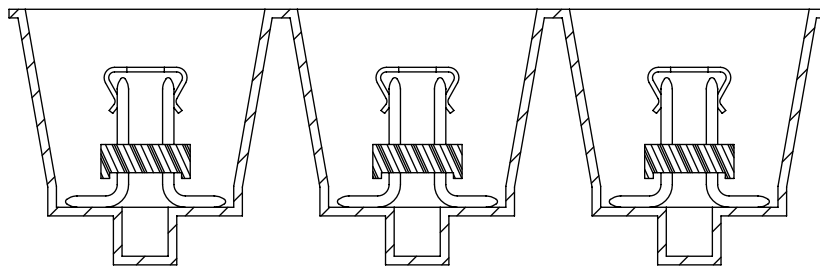
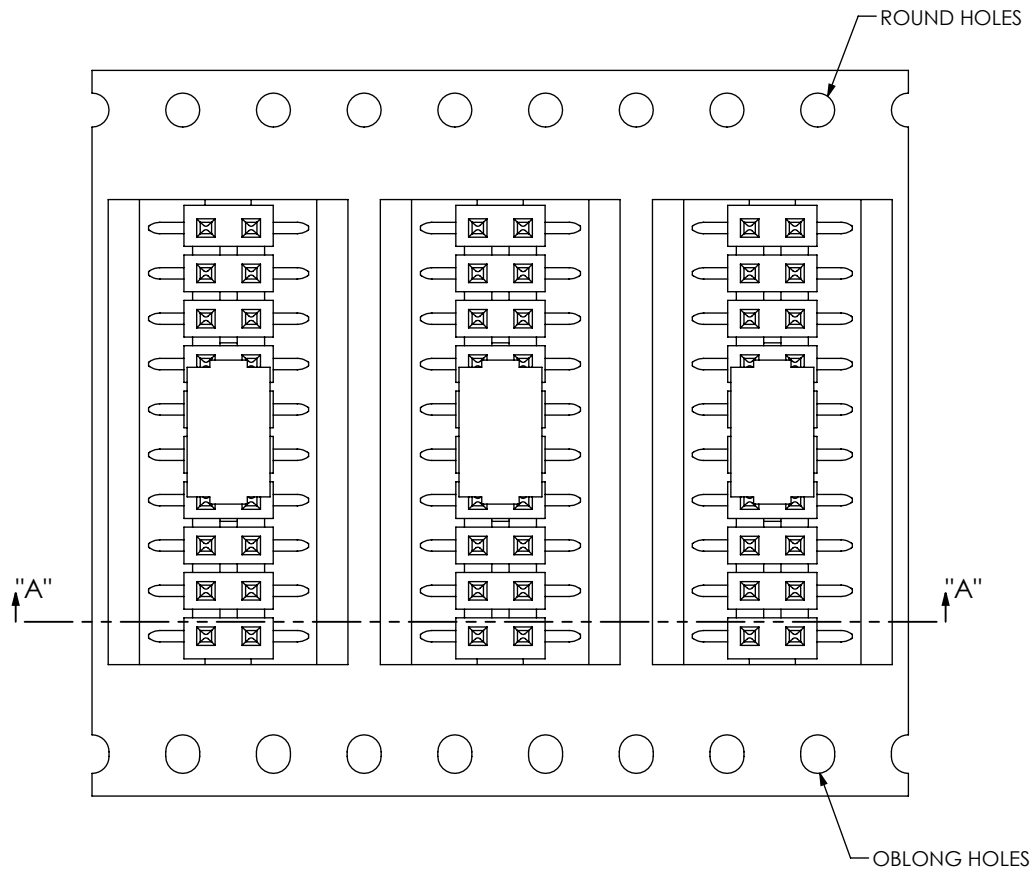


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DESCRIPTION:
2MM TERMINAL STRIP ASSEMBLY

DWG. NO.
TMM-1XX-XX-XX-X-SM-XX-X

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TAPE AND REEL VIEW

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SHEET SCALE: 1:1



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 e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: 2MM TERMINAL STRIP ASSEMBLY

DWG. NO. TMM-1XX-XX-XX-X-SM-XX-X

BY: REIDINGER 05-22-1991 SHEET 3 OF 3