



TORX SOCKET BUTTON HEAD CAPTIVE SCREWS

For Torx Socket Button Head Screw Assembly

ORDER EXAMPLE:

<u> T116064 - .500 - SS - 1</u>

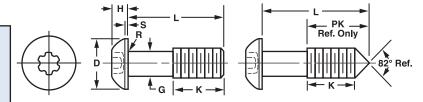
Basic Part Number Length Material: See chart

Finish: See page 277

**Any one dimension change add to part number. EXAMPLE: T116064-.500-SS-12 (K=1/8)

To add the Lead Point, prefix **P** to part number.

EXAMPLE: PT116064-.500-SS-12



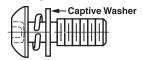
Available Material (see page 275)					
AS	Alloy Steel, Type 4037				
	ASTM A574-92A-40-45 RC				
SS	Stainless Steel				

Basic Part Number	Thread	D		Н		G ± .005	K ± .010	L*	PK Ref
Hamber		Max	Min	Max	Min				Only
T116064	4-40	.213	.201	.059	.051	.078	5/32	.250500	.22
T116066	6-32	.262	.250	.073	.063	.095	3/16	.250625	.26
T116068	8-32	.312	.298	.087	.077	.120	3/16	.250750	.28
T116070	10-32	.361	.347	.101	.091	.130	1/4	.250-1.00	.36
T116078	1/4-20	.437	.419	.132	.122	.175	1/4	.375-1.00	.39
T116080	5/16-18	.547	.527	.166	.152	.230	1/4	.375-1.00	.43

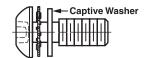
*L tolerance-1" under +0-1/32 above +0-1/16 recommended increments of 1/16 however any leng h may be specified. Cost difference is negligible, additional delivery time approximately 1-1/2 weeks.

TORX SOCKET BUTTON HEAD CAPTIVE SCREW ASSEMBLY

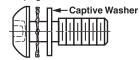
Split Lock Washer (G) See page 157 for details.



Internal Tooth Lock Washer (H) See page 157 for details.



External Tooth Lock Washer (J) See page 157 for details.



ORDER EXAMPLE:

T116064 - 500 - SS - G - 12

Basic Length Material: See chart Number

Material: See chart Split (6) L'Washer and Flat Washer

ORDER EXAMPLE:

T116064 - 500 - SS - H - 12

Basic Length Material: Assy with Internal (II) See page L'Washer and Flat Washer Washer

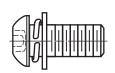
ORDER EXAMPLE:

T116064 - 500 - SS - J - 12

Basic Part Number Material: See chart External (J) L'Washer and Flat Washer 277

TORX HEAD PANEL SCREW ASSEMBLY - FULL THREAD

Split Lock Washer (GF)



Also available with
Internal Tooth Lock Washer (HF)
and
External Tooth Lock Washer (JF)

External Tooth Lock Washer (JF) See page 157 for details.

Available Material (see page 275)

5	Steel			
	ASTM-A-108-93(12L14)			
	QQ-S-637			
SS	Stainless Steel			
	18-8, 302-304 series			

Screw Size	Outside Dia ± .010	T* Thickness ± .005					
4	.255	.030					
6	.312	.030					
8	.375	.030					
10	.375	.030					
1/4	.375	.045**					
E/40	005	005					

Captive Washers Specifications

ORDER EXAMPLE: T116064-.250 - SS - GF - 1

Basic Part Number Length

Material: See chart

Assembly Finish: w/Split (GF), See page Internal (HF) or External (JF)

BELLEVILLE WASHER See page 116 *Fully threaded up to the flat washer.
**Maximum length 1.50 in.