



Low Profile and High Efficiency 915 MHz ISM Band Loop Antenna

Part No:

ILA.01

Description:

915 MHz ISM Band Loop Antenna

Features:

Small size antenna, low profile, and high efficiency 915 MHz ISM Band Dimensions: 10 x 3.2 x 0.5 mm SMT Compatible RoHS & REACH Compliant



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1. Introduction



The ILA.01 is a 915 MHz ISM band antenna with excellent efficiency, 60% at the center frequency and 45% at the band edges. This antenna works the best when placed at the center of the board edge. The antenna, at 10 x 3.2 x 0.5 mm, is low profile and would be suitable for devices with space constraints. The ILA.01 is delivered on tape and reel and now allows M2M customers to use an omni-directional SMT antenna. The omni-directional radiation characteristics allow for excellent performance regardless of device orientation. This is especially useful for devices that are not fixed in one particular spot during use. When there is little PCB space available for antenna placement, but high performance is required, the ILA.01 is the ideal choice.

This antenna can be mounted with no performance degradation in either orientation as long as the antenna is soldered correctly via Surface mounting. Please see the integration instructions section for further detail regarding the optimum way to integrate this antenna into your device."

For further optimization to customer-specific device environments and for support to integrate and test this antennas performance in your device, contact your regional Taoglas Customer Services Team.

Applications:

- Automated Meter Reading (AMR)
- Radio Frequency Identification (RFID)
- Remote Monitoring
- Healthcare
- Sensing
- 915 MHz Applications



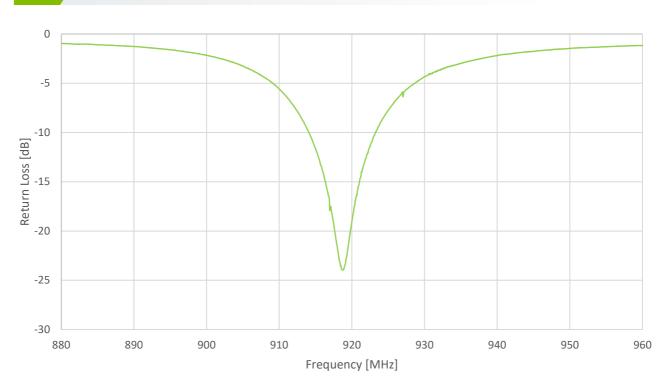
2. Specifications

Antenna		
Frequency (MHz)	902-928 MHz (ISM)	
	Efficiency (%)	
80 x 40 mm Ground Plane	50 (typical)	
	Average Gain (dB)	
80 x 40 mm Ground Plane	-5 dB	
	Peak Gain (dBi)	
80 x 40 mm Ground Plane	1.5 dBi	
Max Return Loss (dB)	-2.8 dB	
VSWR	6:1	
Impedance (Ω)	50Ω	
Polarization	Linear	
Radiation Pattern	Omni	
Input Power(W)	5	
	Mechanical	
Dimensions (mm)	10 x 3.2 x 0.5	
Required Space (mm)	11 x 10.4	
Material	Ceramic	
EVB Connector	SMA(F)	
	Environmental	
Temperature Range	-40°C to 85°C	
Storage Temperature	-40°C to 105°C	
Humidity	40% to 95%	
Moisture Sensitivity Level	3 (168 Hours)	

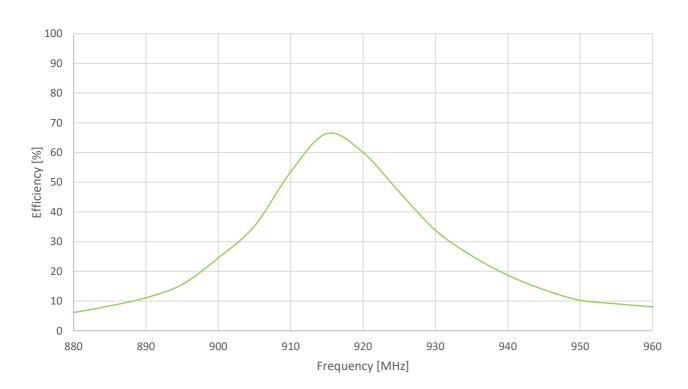


3. Antenna Characteristics

3.1 Return Loss

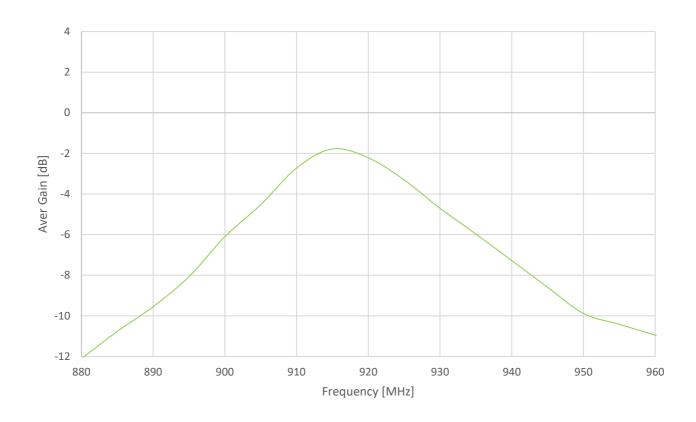


3.2 Efficiency

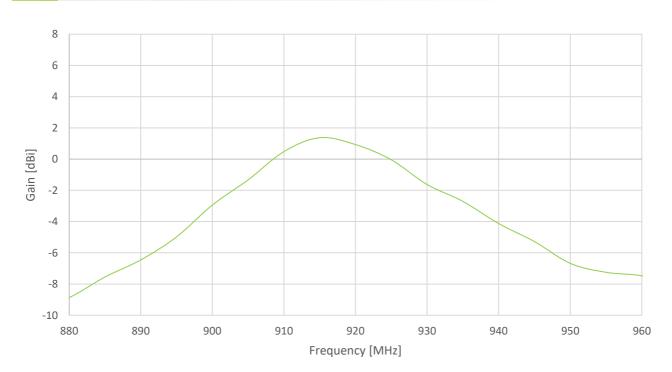




3.3 Average Gain

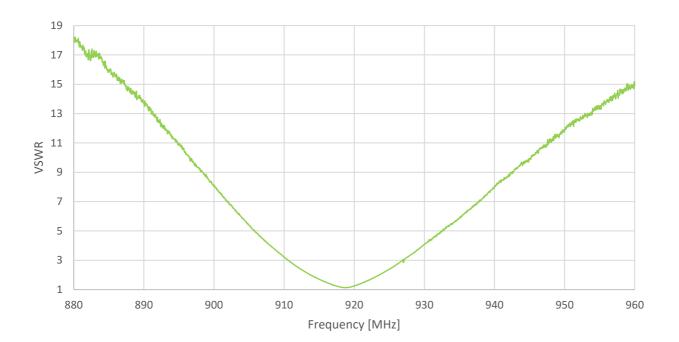


3.4 Peak Gain





3.5 VSWR

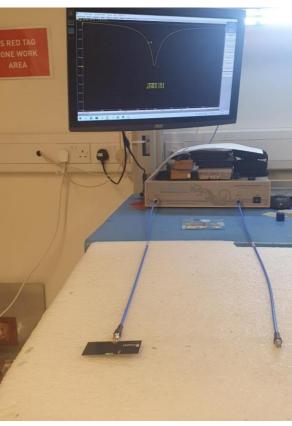




4. Radiation Patterns

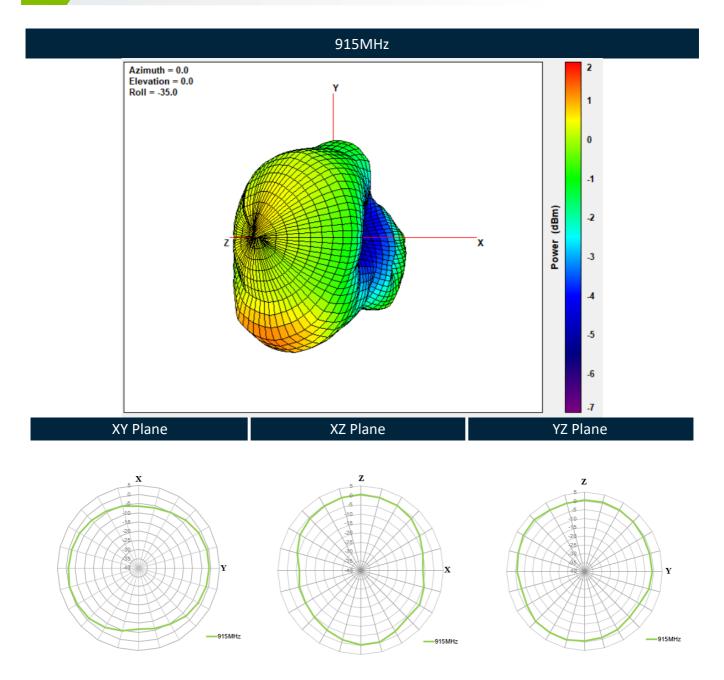
4.1 Test Setup – Antenna on Evaluation Board





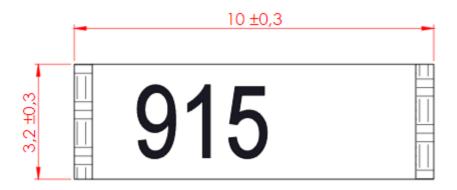


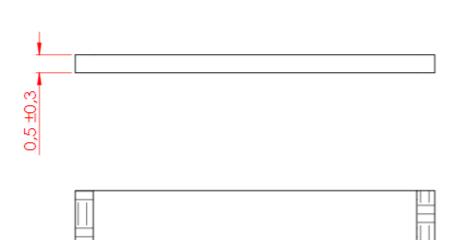
4.3 2D&3D Radiation Pattern



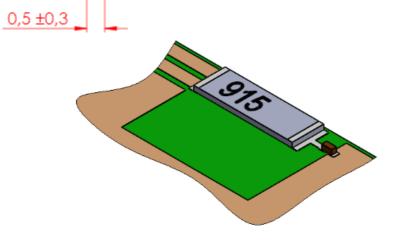


5. Mechanical Drawing – Antenna





0,5 ±0,3

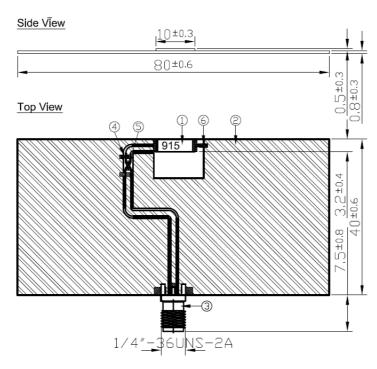


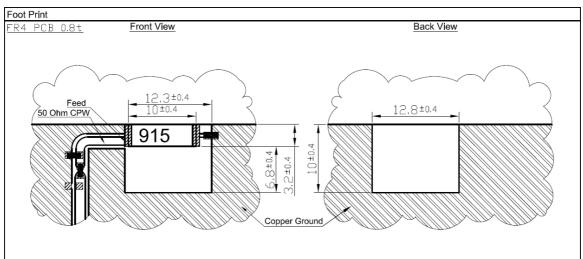
ANTENNA ON FOOTPRINT PCB VIEW SCALE 5:1

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Mechanical Drawing – Evaluation Board 6.





NOTES:

1. Solder Area

2. Logo & Text Ink Printing : Black
3. Copper
4. Matching Component

5. Component 6 is the tuning element of this antenna.

	Name	P/N	Material	Finish	QTY
1	ILA.01 Antenna	001513F000012A	Ceramic	N/A	1
2	ILA.01 EVB Board	100213F000012A	FR4 0.8t	Green	1
3	SMA(F) ST	200413F000012A	Brass	Gold	1
4	Capacitor 4.3pF (0402)	001514F020012A	Ceramic	N/A	1
5	Resistor 0Ω (0402)	001511J010012A	Ceramic	N/A	1
6	Capacitor 10pF (0402)	001514F010012A	Ceramic	N/A	1

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7. Antenna Intergration Guide



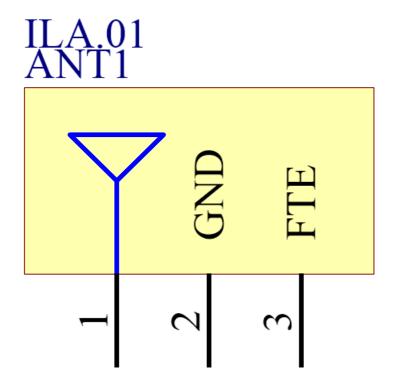




7.1 Schematic Symbol and Pin Definition

The circuit symbol for the antenna is shown below. The antenna has 3 pins with only three pins as functional.

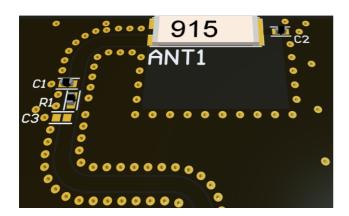
Pin	Description	
1	RF Feed	
2	Ground	
3	FTE	

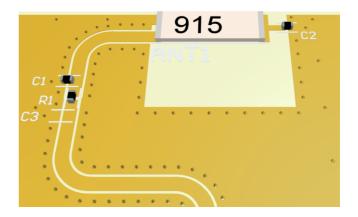




7.2 Antenna Integration

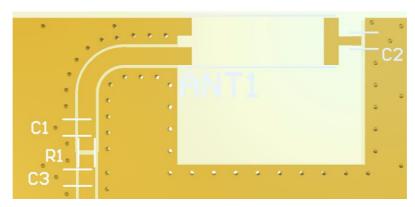
Whatever the size of the PCB, the antenna should ideally be placed on the PCB's longest side, to take advantage of the ground plane. Optimized matching components can be placed as shown.



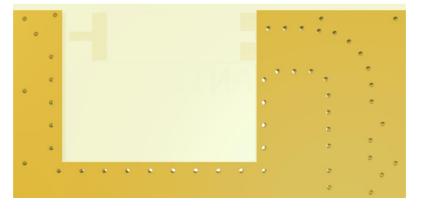


7.3 PCB Layout

The footprint and clearance on the PCB must meet the antenna specification. An example of the PCB layout shows the antenna footprint with clearance. Note the placement of the component C2. C2 is connected to Pin 3 of the antenna and helps with fine-tuning of the antenna. Further, note the placement of the additional components C1, R1, C3. These form a pi-matching network to help with matching the antenna in its final environment.



Topside

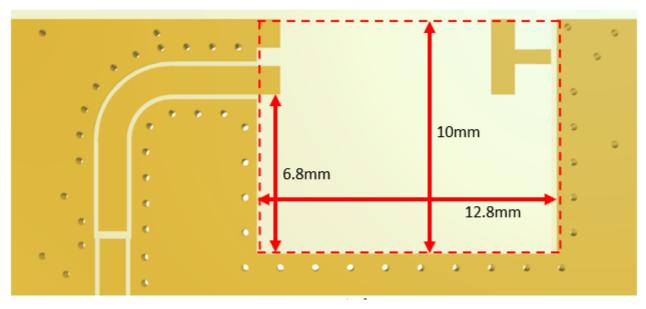


Bottom Side

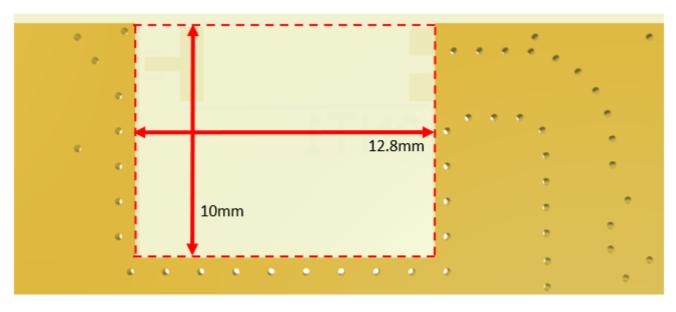


7.4 PCB Keep Out

Below shows the antenna footprint and clearance through ALL layers on the PCB. Only the antenna pads and connections to feed and GND are present within this clearance area (marked RED). The clearance area extends to 10mm in length & 12.8mm in width. This clearance area includes the bottom side and ALL internal layers on the PCB.

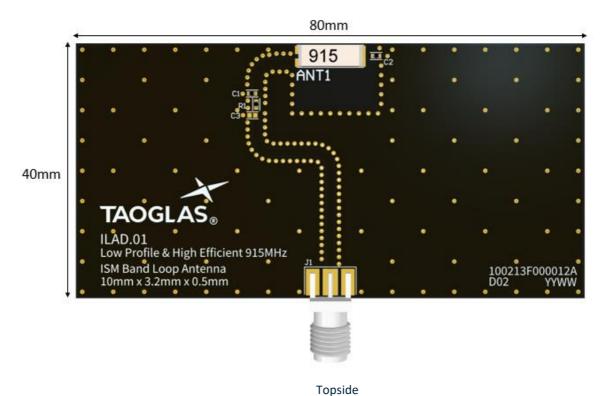


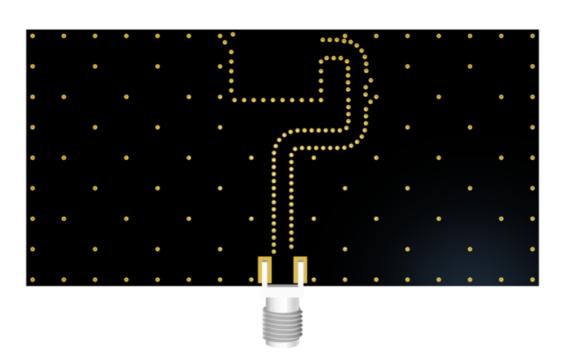
Topside



Bottom Side

7.5 Evaluation Board

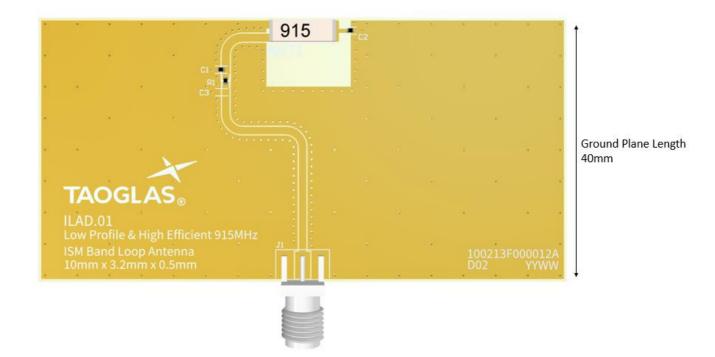




Bottom Side



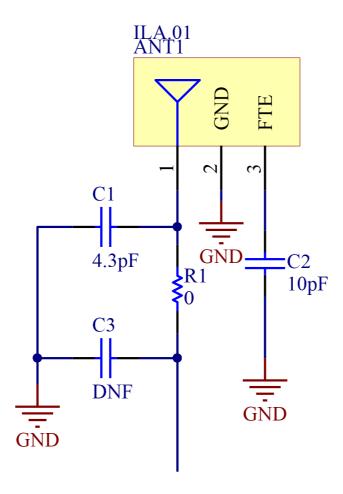
7.6 Evaluation Board Ground Plane Length





7.7 Evaluation Board Matching Circuit

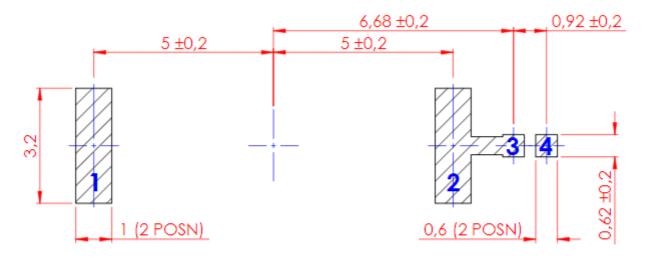
Matching components for the ILA.01 are required for the antenna to have optimal performance on the evaluation board, located outside of the copper clearance in the space specified in the above images. Additional matching components may be necessary for your device, so we recommend incorporating extra component footprints, forming a "pi" network, between the radio module and the antenna.



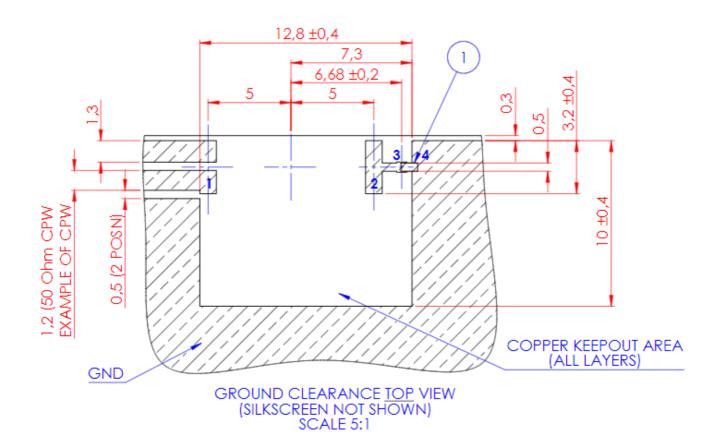
Designator	Туре	Value	Manufacturer	Manufacturer Part Number
R1	Resistor	0 Ohms	Yageo	RC0402JR-070RL
C1	Capacitor	4.3pF	Murata	GRM1555C1H4R3CA01D
C2	Capacitor	10pF	Murata	GRM1555C1H100RA01D
C3	Capacitor	Not Fitted	-	-



7.8 Antenna Footprint



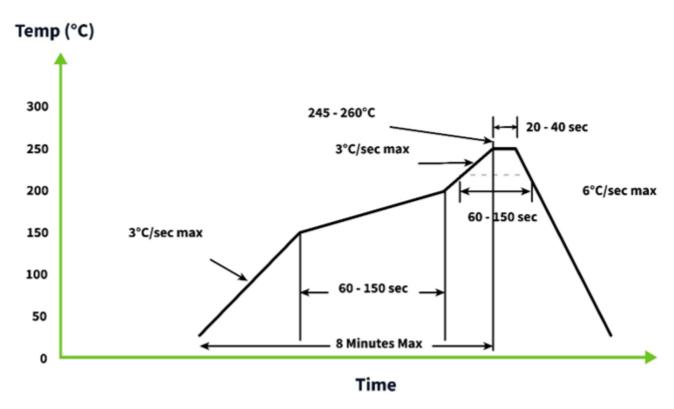
FOOTPRINT PCB





8. Recommended Solder Reflow Profile

The ILA.01 can be assembled by following the recommended soldering temperatures are as follows:



*Temperatures listed within a tolerance of +/- 10º C

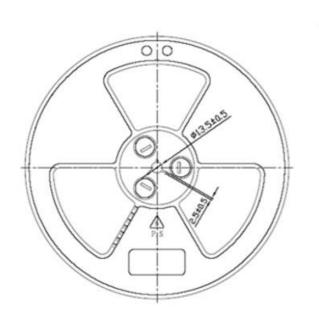
Smaller components are typically mounted on the first pass, however, we do advise mounting the ILA.01 when placing larger components on the board during subsequent reflows.

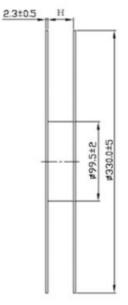
Note: Soldering flux classified ROLO under IPC J-STD-004 is recommended.



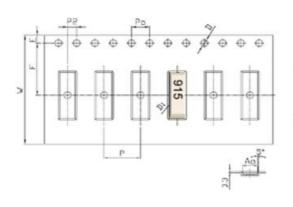
Packaging

6000pcs ILA.001 per reel Dimensions – 420*380mm Weight – 1050g









Tape Dimensions(unit: mm)

Feature	Specifications	Tolerances
W	24.00	±0.30
P	8.00	±0.10
E	1.75	±0.10
F	11.50	±0.10
P2	2.00	±0.10
D	1.50	+0.10
		0.00
D1	1.50	±0.10
Po	4.00	±0.10
10Po	40.00	±0.20

Pocket Dimensions(unit: mm)

Feature	Specifications	Tolerances
Ao	3.40	±0.10
Во	10.20	±0.10
Ko	0.70	±0.10
t	0.30	±0.05

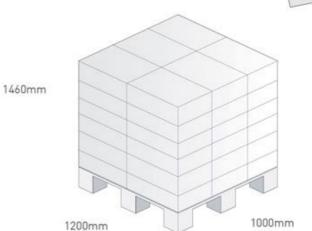
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6000Pcs ILA.001 Per Reel Dimensions – 420*380mm Weight – 1050g

6 Reels, 36000 Pcs In One Carton Carton Dimensions – 350*350*210mm Weight – 7.1Kg 210mm 350mm 350mm

Pallet Dimensions 1200*1000*1460mm 36 Cartons Per Pallet 6 Cartons Per Layer 6 Layers



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Changelog for the datashee

SPE-12-8-079 - ILA.01

Revision: J (Current Version)		
Date:	2023-09-05	
Changes:	Updated solder reflow information	
Changes Made by:	Cesar Sousa	

Previous Revisions

Revision: I	
Date:	2023-01-17
Changes:	Updated product image
Changes Made by:	Cesar Sousa

Revision: D	
Date:	2016-09-12
Changes:	
Changes Made by:	Technical Writer

Revision: H		
Date:	2022-06-23	
Changes:	Updated antenna integration guide, radiation patterns and graphs	
Changes Made by:	Evan Murphy	

Revision: C	
Date:	2014-08-19
Changes:	EVB & Footprint
Changes Made by:	Aine Doyle

Revision: G		
Date:	2021-10-28	
Changes:	Format Change, MSL	
Changes Made by:	Erik Landi	

Revision: B	
Date:	2012-06-27
Changes:	
Changes Made by:	Technical Writer

Revision: F		
Date:	2017-10-23	
Changes:	Packing drawing updated	
Changes Made by:	Carol Faughnan	

Revision: A (Original First Release)	
Date:	2012-05-08
Notes:	Initial Release
Author:	Technical Writer

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Revision: E	
Date:	2017-04-21
Changes:	
Changes Made by:	Technical Writer





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