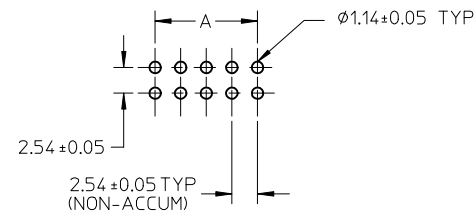


MOLEX IRELAND PRODUCTION ONLY (OPTION)



RECOMMENDED PCB HOLE LAYOUT

NOTES:

1. PIN PUSHOUT FORCE (.9072KG)/2LBS MIN.
2. PIN SOLDERABILITY PER MOLEX SPEC. ES-152.
3. PRODUCT SPEC: PS-70246 APPLIES.
4. WAFER TO BE FLAT WITHIN .003 MM/MM.
5. DIMENSIONS FOR PLATING LOCATION:
 - 5A MEASURE POINT FOR THICKNESS
 - 5B MINIMUM COVERAGE
 - 6. GOLD END OF PIN UNLESS OVERALL PLATED.
7. FINISH:
 - 571 : 15 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
 - 574 : 30 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
 - 544 : 5 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
 - 573 : 20 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 100 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
8. DIM AT THE CENTRE OF THE SHROUDED WALL SHALL BE 5.91MM MIN. THIS SPEC IS VALID FOR ALL CKT SIZE.
9. MATERIAL: HSG: GLASS FILLED PBT, UL94V-0, COLOUR BLACK
PIN: 0.64MM SQ. PIN PHOSPHOR BRONZE.

CHANGES TO VOID CKT FOR P/N(70246-1003) EC NO: S2010-0052 DRWN: YMCHEONG 2009/07/24 CHKD: ATSEE 2009/07/28 APPR: MLONG 2009/07/29	QUALITY SYMBOLS ▽=0 ◻=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.20 ± --- 1 PLACE ± --- ± --- ANGULAR ± 3 °	DIMENSION STYLE MM ONLY DRAWN BY DATE JENNIFER 1987/09/18 CHECKED BY DATE RWONG 1987/09/18 APPROVED BY DATE ALANB 1987/09/18	SCALE NTS DESIGN UNITS METRIC THIRD ANGLE PROJECTION	TITLE C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)	
	MATERIAL NO. SEE TABLE	DOCUMENT NO. SDA-70246-**20-25,39-41	SHEET NO. 1 OF 2			
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
	MOLEX INCORPORATED					
	MOLEX					

	10	9	8	7	6	5	4	3	2	1
	PART NUMBER	CKT SIZE	VOID CKT	DIM A	DIM B	DIM C	DIM D	VOID CKT, ONLY APPLY TO PLATING CODE		
F	70246-08**	08	-	7.62	14.73	17.78	15.24	-		
	70246-10**	10	-	10.16	17.27	20.32	17.78	-		
	70246-12**	12	-	12.70	19.81	22.86	20.32	-		
	70246-14**	14	-	15.24	22.35	25.40	22.86	-		
	70246-16**	16	-	17.78	24.89	27.94	25.40	-		
	70246-20**	20	-	22.86	29.97	33.02	30.48	-		
	70246-24**	24	-	27.94	35.05	38.10	35.56	-		
	70246-26**	26	-	30.48	37.59	40.64	38.10	-		
E	70246-30**	30	-	35.56	42.67	45.72	43.18	-		
	70246-34**	34	-	40.64	47.75	50.80	48.26	-		
	70246-40**	40	-	48.26	55.37	58.42	55.88	-		
	70246-44**	44	-	53.34	60.45	63.50	60.96	-		
	70246-50**	50	-	60.96	68.07	71.12	68.58	-		
	70246-56**	56	-	68.58	75.69	78.74	76.20	-		
	70246-60**	60	-	73.66	80.77	83.82	81.28	-		
	70246-64**	64	-	78.74	85.85	88.90	86.36	-		
D	70246-72**	72	-	88.90	96.01	99.06	96.52	-		
	70246-25**	26	26	30.48	37.59	40.64	38.10	-		
	70246-1003	10	10	10.16	17.27	20.32	17.78	571		

LEGEND:

70246 - * * * * *

CKT SIZE

PLATING OPT.

SEE TABLE FOR DETAIL

△ PART NUMBER	PLATING OPTION
70246-**-01	571
70246-**-02	574
70246-**-04	544
70246-**-12	573

C

B

CHANGES TO VOID CKT FOR P/N(70246-1003) EC NO: S2010-0052 DRWN: YMCHEONG 2009/07/24 CHKD: ATSEE 2009/07/28 APPR: MLONG 2009/07/29	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED) 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.20 ± --- 1 PLACE ± --- ± --- ANGULAR ± 3 °	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	▼ = 0 ▽ = 0		MM ONLY	NTS	METRIC		
	DESCRIPTION		DRAWN BY	DATE	TITLE		
	REV		J2	JENNIFER 1987/09/18	C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)		
		CHECKED BY	DATE	MATERIAL NO.			
		RWONG 1987/09/18	DATE	DOCUMENT NO.			
		APPROVED BY	DATE	SHEET NO.			
		ALANB 1987/09/18	DATE	2 OF 2			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE TABLE		
		SIZE A3			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		